

AS-2TR /o

Automatic sachet packaging machine with screw and volume feeder designed for packaging of loose and granulated products.

APPLICATION.

The machine is designed to pack loose and granulated products.



TECHNICAL/ OPERATING DATA:

Packaging material proposed by machine manufacturer: polyethylene + aluminum + paper, laminated foils, laminate.

Packaging material width results from sachet width

500 mm, max

External diameter of material reel

350 mm, max

Core diameter

76 mm

Single load per sachet packaging machine:

- 1 reel with obverse and reverse of sachet

Sachet size depends on customer's needs

- variable length (photocell or length counter graduated in mm)
from range

from 100 to 200 mm

- width (constant) from range

from 60 to 125 mm

- adjustable dosage size (each lane, individual impulse counter)

from 10 to 60 g

Output

40 cycles, max

2 lane sachet packaging machine

80 pcs/ minute, max

BASIC COMPONENTS

- packaging material unwinder
- vertical and horizontal seam forming station
- vertical and horizontal cutting system
- screw and volume feeder (2 lane)
- conveyor



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TECHNICAL AND OPERATING DATA

1. Supply

Power supply	3x380/220V 50Hz
Installed power	3,5 kW
Compressed air supply	6 bars
Compressed air consumption	0,6m ³ /h

2. Overall dimensions

Basic machine	1200mm x 1600mm x 2200mm
Basic machine + conveyor	1200mm x 3100mm x 2200mm

3. Weight

Basic machine	500 kg.
Basic machine + conveyor	550 kg.

4. Attendance

Direct attendance	1 person/ 3 machines
Collection of sachets from conveyor	1 person

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